

The background of the entire page is a photograph of a steel mill. It shows a complex industrial structure with green-painted steel beams and yellow safety railings. In the foreground, several large, cylindrical coils of galvanized steel are stacked. The lighting is bright, highlighting the metallic surfaces and the industrial environment.

GALVANISED
Coils & Sheets

Product Specification

		Coil	Plain Sheet
1	Thickness		
	Soft	0.25 - 2.50mm	0.25 - 2.50mm
	Hard	0.14 - 1.00mm	0.14 - 1.00mm
2	Width		
	Mill Edge	760 - 1330 mm	760 - 1330 mm
	Tolerance	+5/-0 mm	+5/-0 mm
	Slit Edge	50-1250 mm	
	Tolerance	± 0.50 mm (spread of 1.0 mm)	
3	Length		
	Range	NA	4877 mm max.
4	Coating	90 - 300 gsm	90 - 300 gsm
5	Edge Condition	Trimmed/Mill Edge	Trimmed/Mill Edge
6	Temper	Soft/Hard	Soft/Hard
	Stretch Levelling	0.25 - 2.5 mm	0.25 - 2.5 mm
	Skin Passed	0.30 - 2.5 mm	0.30 - 2.5 mm
7	Surface Roughness	0.6 - 2.0 µ	0.6 - 2.0 µ
	Surface Finish	Bright / Matte	Bright / Matte
	Spangle Type	Big/ Regular / Small Spangles	Big/ Regular / Small Spangles
8	Surface Treatment	Chromated / Unchromated / Oiled/ unoiled/ AFP	Chromated / Unchromated / Oiled/ unoiled/ AFP
9	Oiling	100 - 1000 mg/m ²	100 - 1000 mg/m ²
10	Monogram	Online Logo can be given	Online Logo can be given
11	Liner Marking	As per Customer's requirement	As per Customer's requirement
12	Coil ID	508/610 mm	
13	Coil Weight		
	Thickness		
	<0.25 mm	2.0 - 6.0 t	
	0.251 - 0.50 mm	2.0 - 10.0 t	
	0.501 - 2.50 mm	2.0 - 22.0 t	
14	Packet Weight		2.00 - 4.50 t
15	Standards	IS 277; JIS G 3302; AS1397; EN 10326; EN 10327; ASTM A 653	IS 277; JIS G 3302; AS1397; EN 10326; EN 10327; ASTM A 653
16	Grades	Full Hard / Commercial/ Forming / Structural	Full Hard / Commercial/ Forming / Structural
17	Lock Forming Quality	Guaranteed for ≤1.50 mm thickness	Guaranteed for ≤1.50 mm thickness
18	Non Fluting Quality	2" mandrel thickness > 0.35 mm 3" mandrel thickness 0.301-0.35 mm 5" mandrel thickness ≤ 0.30 mm	2" mandrel thickness > 0.35 mm 3" mandrel thickness 0.301-0.35 mm 5" mandrel thickness ≤ 0.30 mm
19	Hardness		
	Full Hard	90 ± 5 HRB	90 ± 5 HRB
	Soft	60 ± 5 HRB	60 ± 5 HRB
20	Identification and Marking	Metal Marker / Barcode Sticker	Identification Sticker / Barcode Sticker

